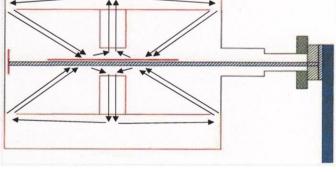


Laboratory Oven M13-500





Pict. 1: Accu Fast Sytem. The arrows shows the air-flow inside the oven.

Our new and improved model!

- Only 12 kW heat effect instead of 18 kW and with better test results. Energyefficient in comparison.
- More accurate sample results
- Ergonomic and servicefriendly construction

What To Expect From XISCION

- Easy maintenance
- Superior ergonomics
- Strong support and service setup

Auto Load System

The oven gives total control of the full heatings process of the sample:

- Repetetive process to change samples
- Safe and fast handling for the operator
- Superior ergonomics

Accu Fast System

Applicating the heat to the sample:

- Frequency converter for control of the air-flow
- Upper and lower heat is focused on the sample
- Efficient ventilation of fumes from the sample (See Picture 1)

Ultra Heat System

The oven is fast - with high heat capacity: 500° C max temp

- Extra insulation with high quality refractory material
- Efficient sealing system

Ventilation, testsheet-cooling and servicedoor

To control the ventilation and get rid of gases there is a frequency controlled exhaust fan. A servicedoor is placed on the back of the oven.

Operating the oven

Set required time, temperature and air-flow speed. Put the sample on the shuttle and press start. The sample will be fed in to the oven, and the curing process starts. When the setted time has expired the sample comes out automatically.

<u>Telephone:</u> +46 490 37160 <u>Telefax:</u> +46 490 37175 E-mail: info@xiscion.com Internet: www.xiscion.com



Laboratory Oven M13-500

Product range

	Xiscion LABORATORY OVEN EC Standard	LABORATORY OVEN 500
Specifications	Auto Load System Accu Fast System Ultra Heat System Effect Max temperature Heat-up time until stabile Fan motors, upper- & lower heat, vent. Compressed air	Standard Standard Standard 12 kW 500° C 60 min 0,18 Kw 6 - 8 bar
Design Options	Water cooling box (W) Water cooling box - Auto dip (WD) IR-Sensor Finish Size (mm) length x width x depth	Option (see below) Option (see below) Option (see below) Stainless Steel 1920 x 800 x 860 (with waterbox depth app. 1100)
	Weight (kg)	280 kg

Separate frequency converters to control the air-flow for upper heat, lower heat and ventilation. Thermocouples to measure upper heat, lower heat and for overheat protection. The temperature regulator is controlled by the PLC.

Pict. 2: The Control Panel

MOTOR	U	ERHEAT	EMERGENCY		RESET		
AIR FLOW					OVEN TEMP.		
Over F2	00.0	%	Outlet	F3	44 ×c		
Under F1 93.0			20.0	%	SET TEMP		
0.0 kW		SHUTTLE	PID		380 ×c		
TEST TIME							
5.0					HEAT OFF		
5.0	sec.	OPEN	CLO	SE	START		

The oven is PLC-operated with a detailed control panel. Easy to operate with touch-buttons. (See Pict. 2)

Options

Water cooling box (W)



Box of stainless steel for cooling water

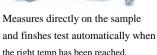
Address: Tryckluftsteknik i Westervik AB Kolonivägen 5 S-593 61 VÄSTERVIK Sweden Water cooling box with auto dip-function (WD)



The box of stainless steel with automatic dip-function of the hot sample into the water cooling box.

<u>Telephone:</u> +46 490 37160 <u>Telefax:</u> +46 490 37175 <u>E-mail:</u> info@xiscion.com





the right temp has been reached.

www.xiscion.com